



Size	b	dk			k		ds		s	t
	nom.	min	max ¹⁾	max ²⁾	min	max	min	max	nom.	min
M1.6	15	2.86	3.14	3	1.46	1.6	1.46	1.6	1.5	0.7
M2	16	3.62	3.98	3.8	1.86	2	1.86	2	1.5	1
M2.5	17	4.32	4.68	4.5	2.36	2.5	2.36	2.5	2	1.1
M3	18	5.32	5.68	5.5	2.86	3	2.86	3	2.5	1.3
M4	20	6.78	7.22	7	3.82	4	3.82	4	3	2
M5	22	8.28	8.72	8.5	4.82	5	4.82	5	4	2.5
M6	24	9.78	10.22	10	5.7	6	5.82	6	5	3
M8	28	12.73	13.27	13	7.64	8	7.78	8	6	4
M10	32	15.73	16.27	16	9.64	10	9.78	10	8	5
M12	36	17.73	18.27	18	11.57	12	11.73	12	10	6
(M14)	40	20.67	21.33	21	13.57	14	13.73	14	12	7
M16	44	23.67	24.33	24	15.57	16	15.73	16	14	8
(M18)	48	26.67	27.33	27	17.57	18	17.73	18	14	9
M20	52	29.67	30.33	30	19.48	20	19.67	20	17	10
(M22)	56	32.61	33.39	33	21.48	22	21.67	22	17	11
M24	60	35.61	36.39	36	23.48	24	23.67	24	19	12
(M27)	66	39.61	40.39	40	26.48	27	26.67	27	19	13.5
M30	72	44.61	45.39	45	29.48	30	29.67	30	22	15.5
(M33)	78	49.61	50.39	50	32.38	33	32.61	33	24	18
M36	84	53.54	54.46	54	35.38	36	35.61	36	27	19
M42	96	62.54	63.46	63	41.38	42	41.61	42	32	24
M48	108	71.54	72.46	72	47.38	48	47.61	48	36	28
M56	124	83.46	84.54	84	55.26	56	55.54	56	41	34

1) For knurled heads and for heads with designation on circumference.

2) For plain heads.